SAFETY DATA SHEET
α-Ketoglutaric Acid, free acid

Section 1. Identification

GHS product identifier : α-Ketoglutaric Acid, free acid
Code : 17950
Other means of identification : Pentanedioic acid, 2-oxo-
Supplier/Manufacturer : 3420 Central Expressway, Santa Clara CA 95051
In case of emergency : Chemtrec: 1 800 424 9300
Outside USA & Canada: +1 703 527 3887

Section 2. Hazards identification

OSHA/HCS status : This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).
Classification of the substance or mixture : SKIN CORROSION/IRRITATION - Category 2
SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 1
SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Respiratory tract irritation) - Category 3
GHS label elements:
Hazard pictograms : 
Signal word : Danger
Hazard statements : Causes serious eye damage.
Causes skin irritation.
May cause respiratory irritation.
Precautionary statements:
Prevention : Wear protective gloves. Wear eye or face protection. Use only outdoors or in a well-ventilated area. Avoid breathing dust. Wash hands thoroughly after handling.
Response : IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Call a POISON CENTER or physician if you feel unwell. IF ON SKIN: Wash with plenty of soap and water. Take off contaminated clothing. Wash contaminated clothing before reuse. If skin irritation occurs: Get medical attention. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER or physician.
Storage : Store locked up.
Disposal : Dispose of contents and container in accordance with all local, regional, national and international regulations.
Hazards not otherwise classified : None known.

Section 3. Composition/information on ingredients

<table>
<thead>
<tr>
<th>Substance/mixture</th>
<th>%</th>
<th>CAS number</th>
</tr>
</thead>
<tbody>
<tr>
<td>2-oxoglutaric acid</td>
<td>100</td>
<td>328-50-7</td>
</tr>
</tbody>
</table>

Any concentration shown as a range is to protect confidentiality or is due to batch variation.
There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.
Occupational exposure limits, if available, are listed in Section 8.
Section 4. First aid measures

Description of necessary first aid measures

Eye contact: Get medical attention immediately. Call a poison center or physician. Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Chemical burns must be treated promptly by a physician.

Inhalation: Get medical attention immediately. Call a poison center or physician. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

Skin contact: Get medical attention immediately. Call a poison center or physician. Flush contaminated skin with plenty of water. Remove contaminated clothing and shoes. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Continue to rinse for at least 10 minutes. Chemical burns must be treated promptly by a physician. Wash clothing before reuse. Clean shoes thoroughly before reuse.

Ingestion: Get medical attention immediately. Call a poison center or physician. Wash out mouth with water. Remove dentures if any. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Chemical burns must be treated promptly by a physician. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

Most important symptoms/effects, acute and delayed

Potential acute health effects

Eye contact: Causes serious eye damage.

Inhalation: May cause respiratory irritation.

Skin contact: Causes skin irritation.

Ingestion: May cause burns to mouth, throat and stomach.

Over-exposure signs/symptoms

Eye contact: Adverse symptoms may include the following:
- pain
- watering
- redness

Inhalation: Adverse symptoms may include the following:
- respiratory tract irritation
- coughing

Skin contact: Adverse symptoms may include the following:
- pain or irritation
- redness
- blistering may occur

Ingestion: Adverse symptoms may include the following:
- stomach pains

Indication of immediate medical attention and special treatment needed, if necessary

Notes to physician: Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.

Specific treatments: No specific treatment.
Section 4. First aid measures

**Protection of first-aiders**: No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

**Extinguishing media**

- **Suitable extinguishing media**: Use an extinguishing agent suitable for the surrounding fire.
- **Unsuitable extinguishing media**: None known.

**Specific hazards arising from the chemical**

- **Hazardous thermal decomposition products**: Decomposition products may include the following materials:
  - carbon dioxide
  - carbon monoxide

- **No specific fire or explosion hazard.**

**Special protective actions for fire-fighters**: Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.

**Special protective equipment for fire-fighters**: Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

**Environmental precautions**

- **For non-emergency personnel**: No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

- **For emergency responders**: If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

- **Methods and materials for containment and cleaning up**

  - **Small spill**: Move containers from spill area. Avoid dust generation. Using a vacuum with HEPA filter will reduce dust dispersal. Place spilled material in a designated, labeled waste container. Dispose of via a licensed waste disposal contractor.

  - **Large spill**: Move containers from spill area. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Avoid dust generation. Do not dry sweep. Vacuum dust with equipment fitted with a HEPA filter and place in a closed, labeled waste container. Dispose of via a licensed waste disposal contractor. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.
Section 7. Handling and storage

Precautions for safe handling

Protective measures: Put on appropriate personal protective equipment (see Section 8). Do not get in eyes or on skin or clothing. Do not ingest. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse container.

Advice on general occupational hygiene: Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

Conditions for safe storage, including any incompatibilities: Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

None.

Appropriate engineering controls: Use only with adequate ventilation. If user operations generate dust, fumes, gas, vapor or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits.

Environmental exposure controls: Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

Individual protection measures

Hygiene measures: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Eye/face protection: Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles and/or face shield. If inhalation hazards exist, a full-face respirator may be required instead.

Skin protection

Hand protection: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.

Body protection: Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Section 8. Exposure controls/personal protection

Other skin protection: Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Respiratory protection: Use a properly fitted, particulate filter respirator complying with an approved standard if a risk assessment indicates this is necessary. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.

Section 9. Physical and chemical properties

Physical state: Solid.
Flash point: Not available.
Auto-ignition temperature: Not available.
Flammable limits: Not available.
Molecular weight: 146.1 g/mole
Molecular formula: C5-H6-O5
pH: Not available.
Boiling/condensation point: Not available.
Melting/freezing point: Not available.
Relative density: Not available.
Vapor pressure: Not available.
Vapor density: Not available.
Volutility: Not available.
Evaporation rate: Not available.
Viscosity: Not available.
Solubility: Not available.

Section 10. Stability and reactivity

Reactivity: No specific test data related to reactivity available for this product or its ingredients.

Chemical stability: The product is stable.

Possibility of hazardous reactions: Under normal conditions of storage and use, hazardous reactions will not occur.

Conditions to avoid: No specific data.

Incompatible materials: No specific data.

Hazardous decomposition products: Under normal conditions of storage and use, hazardous decomposition products should not be produced.

Section 11. Toxicological information

Information on toxicological effects
Acute toxicity: Not available.
Irritation/Corrosion: Not available.
Sensitization: Not available.
Mutagenicity: Not available.
Section 11. Toxicological information

Not available.

Carcinogenicity
Not available.

Reproductive toxicity
Not available.

Teratogenicity
Not available.

Specific target organ toxicity (single exposure)

<table>
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<th>Name</th>
<th>Category</th>
<th>Route of exposure</th>
<th>Target organs</th>
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<td>2-oxoglutaric acid</td>
<td>Category 3</td>
<td>Not applicable.</td>
<td>Respiratory tract irritation</td>
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</table>

Specific target organ toxicity (repeated exposure)

Not available.

Aspiration hazard
Not available.

Information on the likely routes of exposure

Not available.

Potential acute health effects

- **Eye contact**: Causes serious eye damage.
- **Inhalation**: May cause respiratory irritation.
- **Skin contact**: Causes skin irritation.
- **Ingestion**: May cause burns to mouth, throat and stomach.

Symptoms related to the physical, chemical and toxicological characteristics

- **Eye contact**: Adverse symptoms may include the following:
  - pain
  - watering
  - redness

- **Inhalation**: Adverse symptoms may include the following:
  - respiratory tract irritation
  - coughing

- **Skin contact**: Adverse symptoms may include the following:
  - pain or irritation
  - redness
  - blistering may occur

- **Ingestion**: Adverse symptoms may include the following:
  - stomach pains

Delayed and immediate effects and also chronic effects from short and long term exposure

**Short term exposure**

- **Potential immediate effects**: Not available.
- **Potential delayed effects**: Not available.

**Long term exposure**

- **Potential immediate effects**: Not available.
- **Potential delayed effects**: Not available.
- **Potential chronic health effects**

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Section 11. Toxicological information

Not available.

General : No known significant effects or critical hazards.
Carcinogenicity : No known significant effects or critical hazards.
Mutagenicity : No known significant effects or critical hazards.
Teratogenicity : No known significant effects or critical hazards.
Developmental effects : No known significant effects or critical hazards.
Fertility effects : No known significant effects or critical hazards.

Numerical measures of toxicity
Acute toxicity estimates
Not available.

Section 12. Ecological information

Toxicity
Not available.

Persistence and degradability
Not available.

Bioaccumulative potential
Not available.

Mobility in soil
Soil/water partition coefficient (K OC): Not available.

Other adverse effects : No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information
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<table>
<thead>
<tr>
<th>DOT Classification</th>
<th>TDG Classification</th>
<th>Mexico Classification</th>
<th>ADR/RID</th>
<th>IMDG</th>
<th>IATA</th>
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<td>Additional information</td>
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Special precautions for user: Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code: Not available.

Section 15. Regulatory information

U.S. Federal regulations: TSCA 8(a) CDR Exempt/Partial exemption: Not determined

United States inventory (TSCA 8b): This material is listed or exempted.

Clean Air Act Section 112 (b) Hazardous Air Pollutants (HAPs): Not listed
Clean Air Act Section 602 Class I Substances: Not listed
Clean Air Act Section 602 Class II Substances: Not listed
DEA List I Chemicals (Precursor Chemicals): Not listed
DEA List II Chemicals (Essential Chemicals): Not listed
SARA 302/304 Composition/information on ingredients: No products were found.
SARA 304 RQ: Not applicable.
SARA 311/312 Classification: Immediate (acute) health hazard
Composition/information on ingredients:
Section 15. Regulatory information

<table>
<thead>
<tr>
<th>Name</th>
<th>%</th>
<th>Fire hazard</th>
<th>Sudden release of pressure</th>
<th>Reactive</th>
<th>Immediate (acute) health hazard</th>
<th>Delayed (chronic) health hazard</th>
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</thead>
<tbody>
<tr>
<td>2-oxoglutaric acid</td>
<td>100</td>
<td>No.</td>
<td>No.</td>
<td>No.</td>
<td>Yes.</td>
<td>No.</td>
</tr>
</tbody>
</table>

State regulations
- **Massachusetts**: This material is not listed.
- **New York**: This material is not listed.
- **New Jersey**: This material is not listed.
- **Pennsylvania**: This material is not listed.

International regulations
- **Chemical Weapon Convention List Schedules I, II & III Chemicals**: Not listed.
- **Stockholm Convention on Persistent Organic Pollutants**: Not listed.
- **UNECE Aarhus Protocol on POPs and Heavy Metals**: Not listed.

Canada
- **WHMIS (Canada)**: Not controlled under WHMIS (Canada).
- **Canadian lists**
  - **Canadian NPRI**: This material is not listed.
  - **CEPA Toxic substances**: This material is not listed.
  - **Canada inventory**: This material is listed or exempted.

Section 16. Other information

**Hazardous Material Information System (U.S.A.)**

- Health: 2
- Flammability: 0
- Physical hazards: 0

The customer is responsible for determining the PPE code for this material.

**National Fire Protection Association (U.S.A.)**

- Flammability: 0
- Health: 1
- Instability/Reactivity: 0
- Special: 0

**History**
- **Date of issue/Date of revision**: 04/06/2015.
- **Date of previous issue**: No previous validation.
- **Version**: 1
Section 16. Other information

Key to abbreviations

- ATE = Acute Toxicity Estimate
- BCF = Bioconcentration Factor
- GHS = Globally Harmonized System of Classification and Labelling of Chemicals
- IATA = International Air Transport Association
- IBC = Intermediate Bulk Container
- IMDG = International Maritime Dangerous Goods
- LogPow = logarithm of the octanol/water partition coefficient
- UN = United Nations

Notice to reader

To the best of our knowledge, the information contained herein is accurate. However, neither the above-named supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein.

Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.